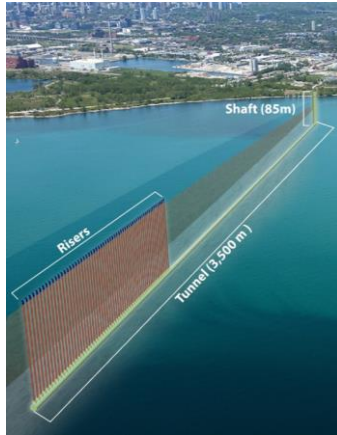




# MEA Conference

## Ashbridges Bay Treatment Plant Outfall (ABTPO)



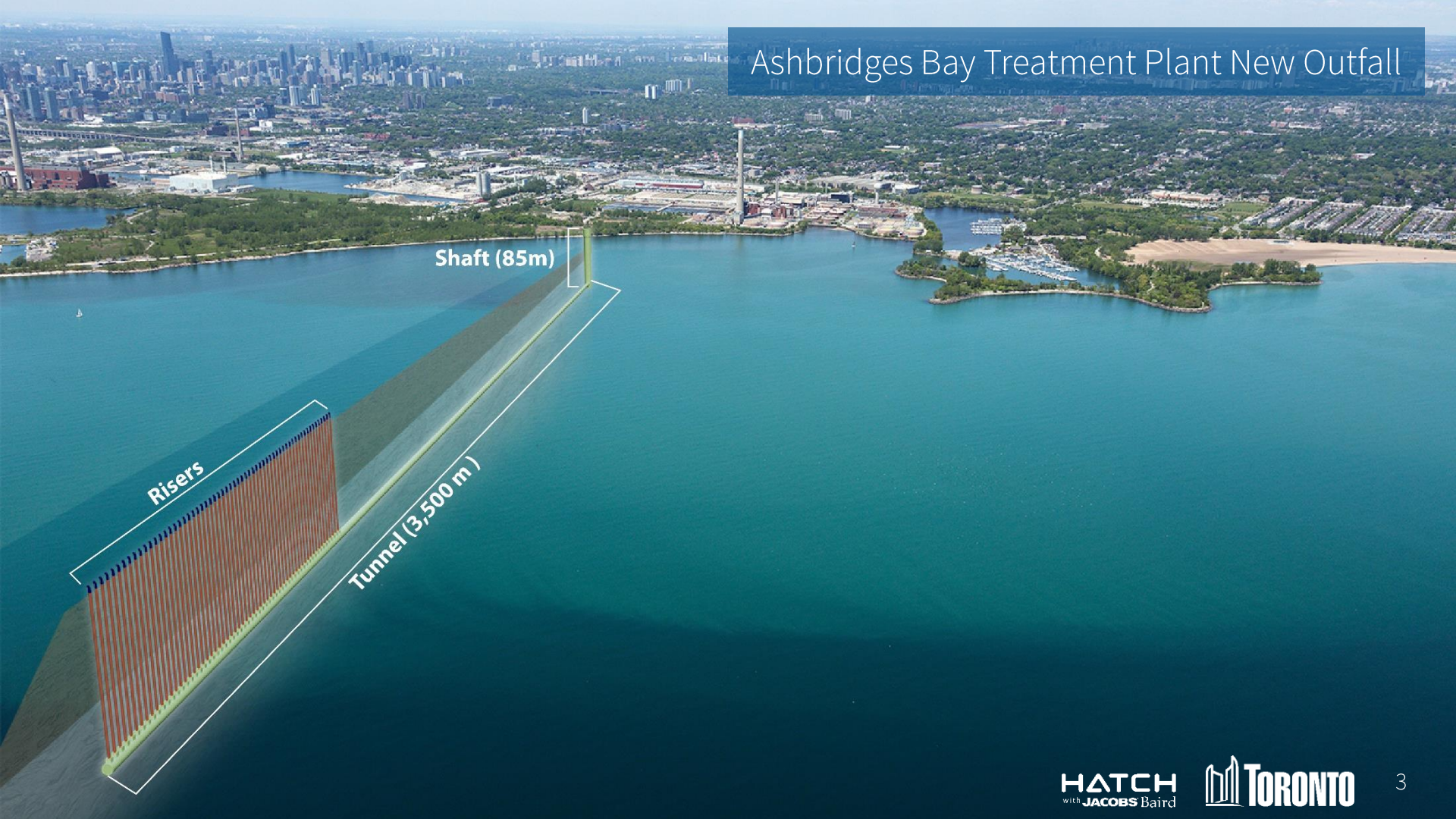
2022-11-16

Justyna Teper, City of Toronto & Kevin Waher, Hatch

# Ashbridges Bay Treatment Plant



# Ashbridges Bay Treatment Plant New Outfall

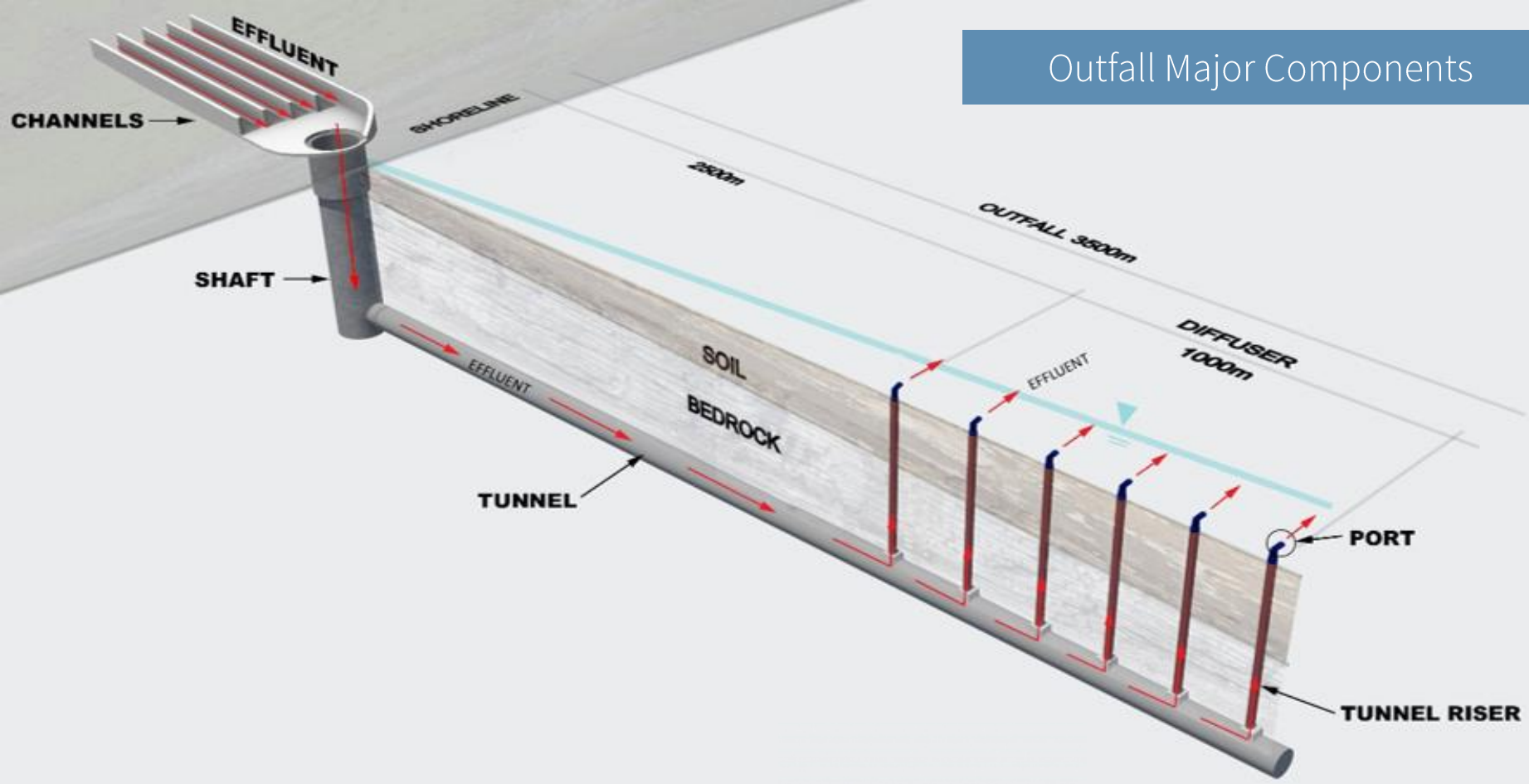


Shaft (85m)

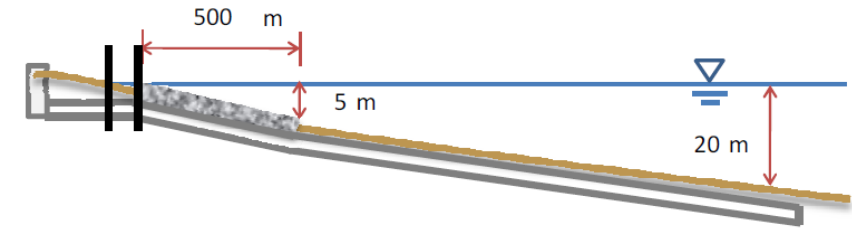
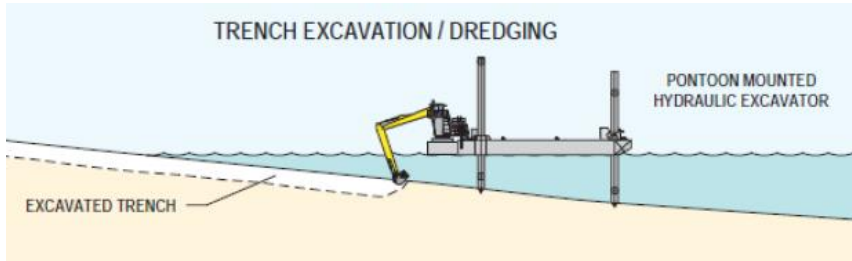
Risers

Tunnel (3,500 m)

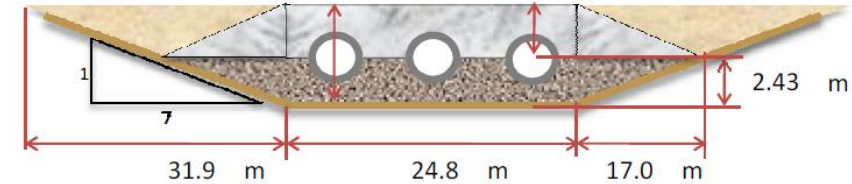
# Outfall Major Components



# New Outfall Cost Estimate

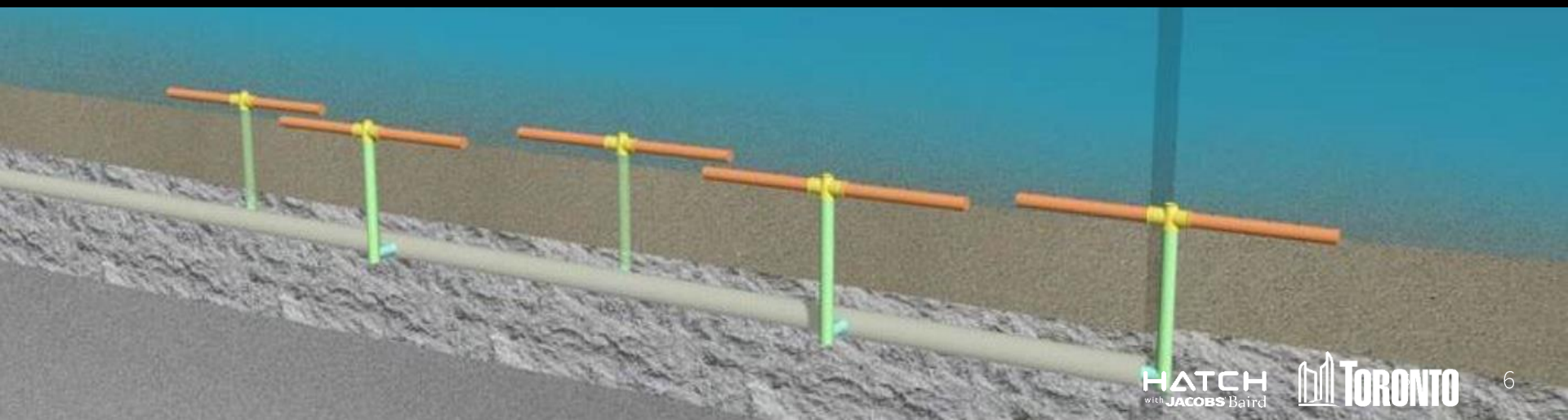
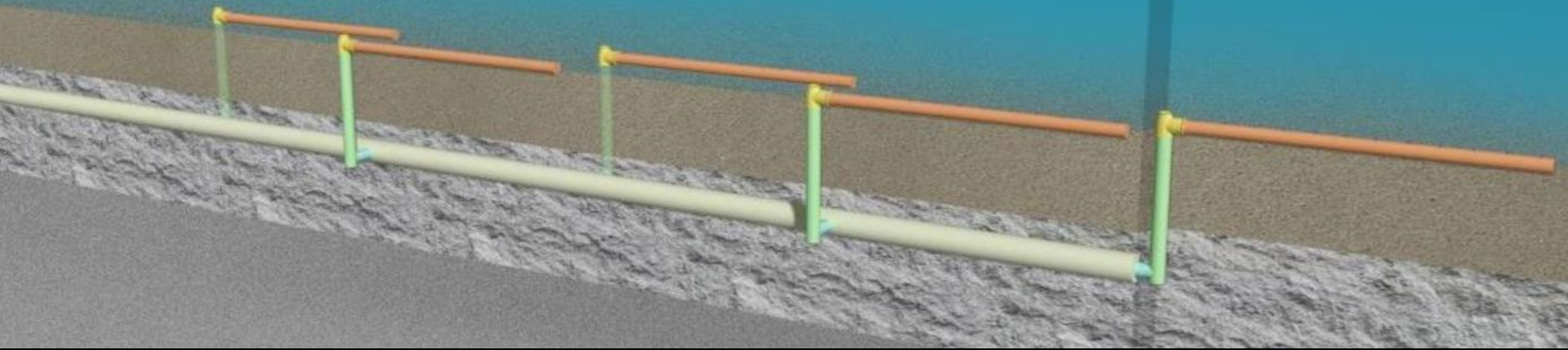


4.56 m      2.13 m

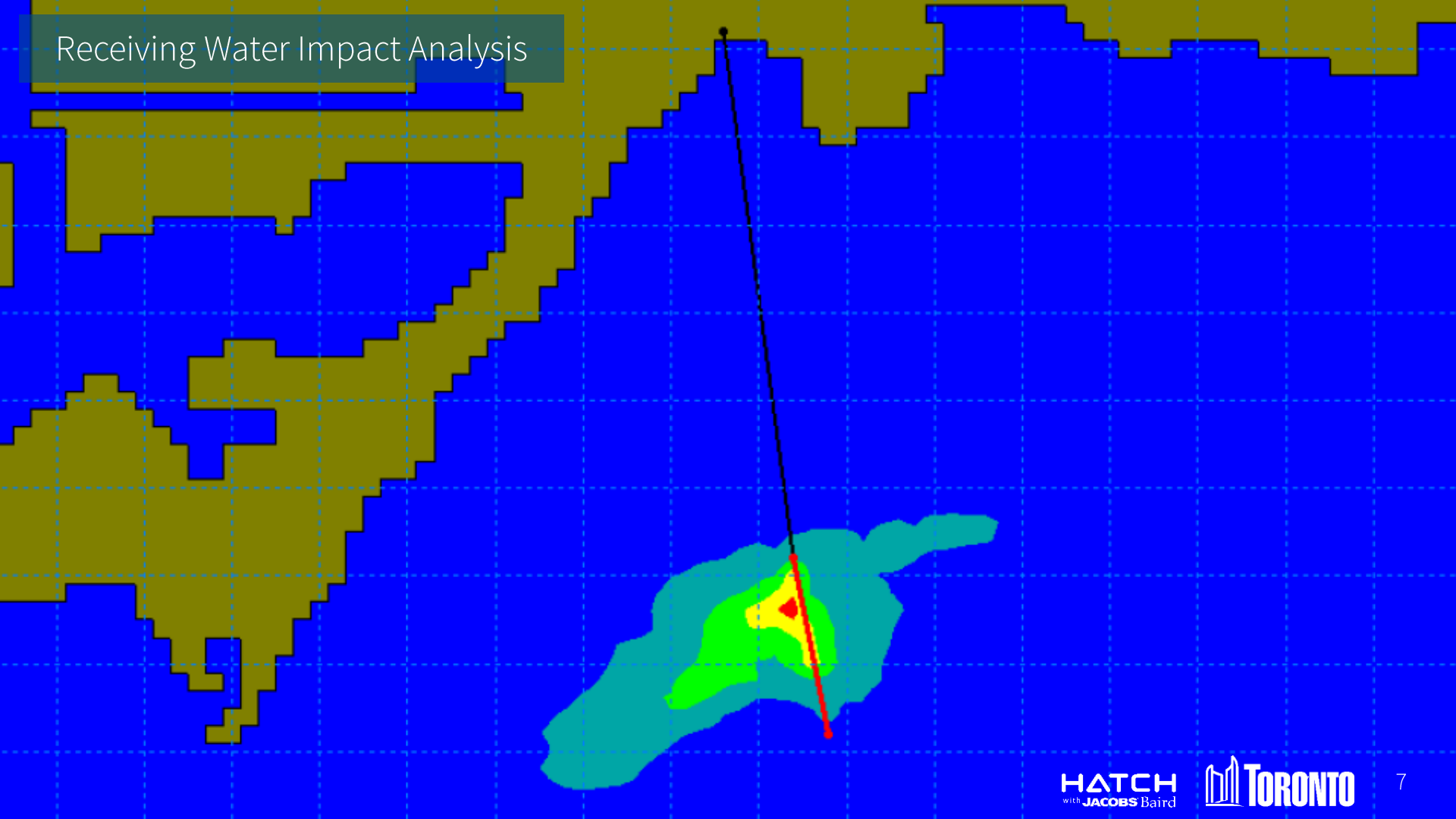


Outfall Description	Total Cost	Construction Mid-Point
Trip Conduit, Open Cut	\$302M	2014 CAD
Triple Tunnel	\$351M	2016 CAD
Single Tunnel	\$281M	2015 CAD

# Conceptual Design Alternatives



# Receiving Water Impact Analysis

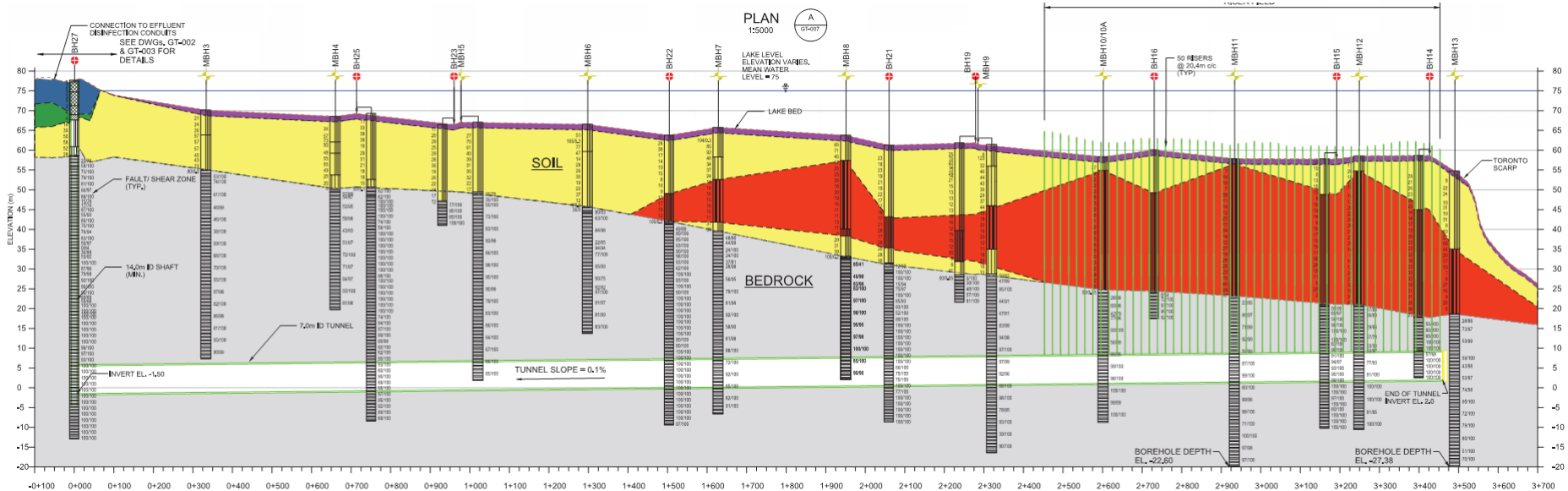


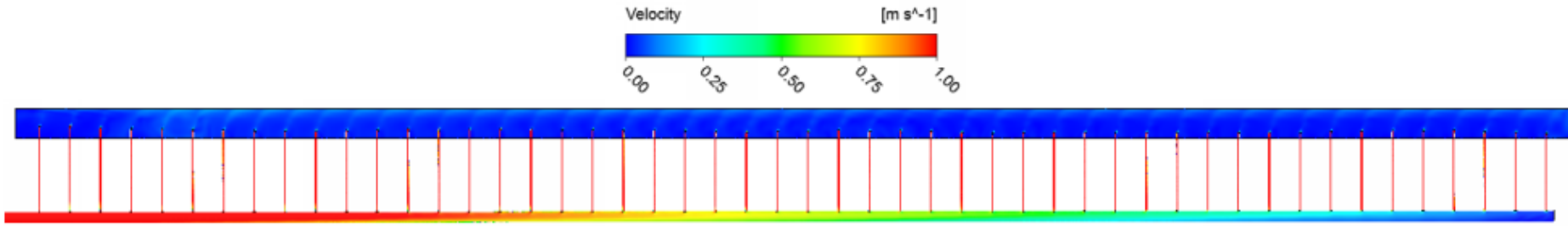
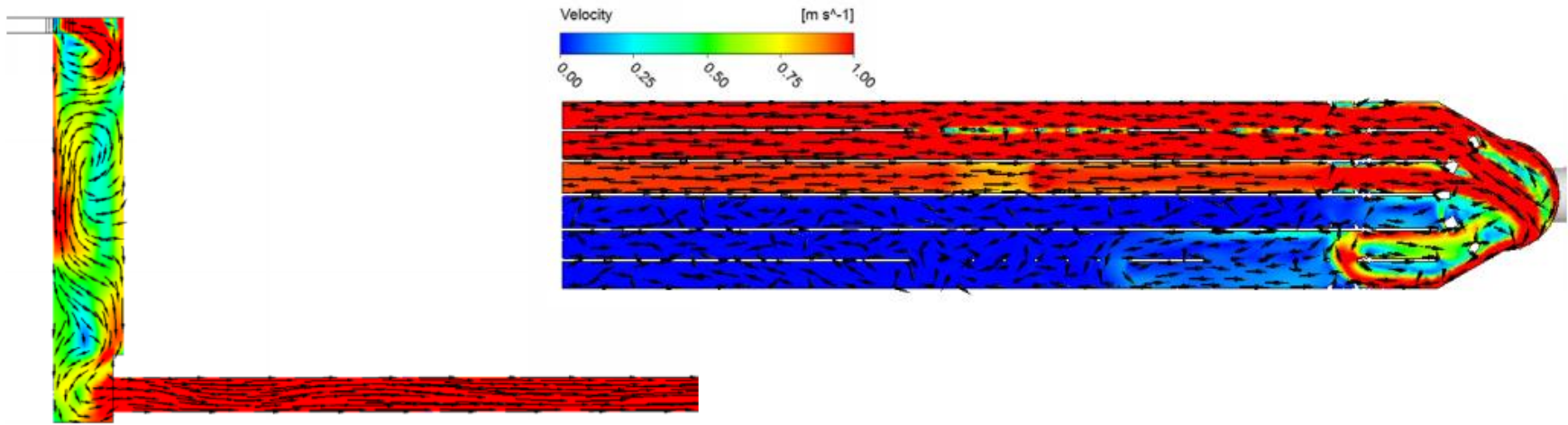
# Off-Shore Geotechnical Investigations





# Geotechnical Baseline Report





# ASHBRIDGES BAY TREATMENT PLANT OUTFALL

TORONTO, ONTARIO CANADA



## ONSHORE SHAFT

16 m in diameter, approximately 85m deep

## TUNNEL RISER CONNECTION

Connection from precast concrete tunnel to the pre-installed riser

## TUNNEL LINER

3,500 m long tunnel  
7m internal diameter

## RISERS

Risers will be constructed along the last 1,000m of tunnel to connect to the lakebed

Major Component Detailed Design



Building a great city together

## Ashbridges Bay Treatment Plant (ABTP) Outfall Construction

**The outfall is the point where effluent (treated wastewater) is discharged into Lake Ontario. The new outfall will:**

Be 7 m in diameter, extending 3.5 km out into Lake Ontario, well below the lakebed.

Include 50 risers to disperse treated effluent.

Provide additional capacity — especially important during heavy rainstorms to help manage the flow of stormwater that reaches the plant.

**Construction includes tunnelling from an onshore shaft and water barges to drill the risers.**

Call **311**

[toronto.ca](http://toronto.ca)

# Mobilization – January 2019



# Site Compound – June 2019



# Off-Shore Work – Can & Casing Installation



# Shaft Secant Piles & Excavation





# Initial Starter Tail Excavation



# Final Starter Tunnel Excavation



## Starter Tunnel Mud Slab & Rails



# TBM Cutterhead Lowering



# TBM Thrust Frame Installation





Initial TBM Advance & PCTL Installation

# Off-Shore Work – Barges & Tugboats





Off-Shore Work – Riser Installation





## TBM Tunnelling & PCTL Installation



## Tunnelling & Water Inflows

Lake

Overburden Ground

Pre-Installed Riser

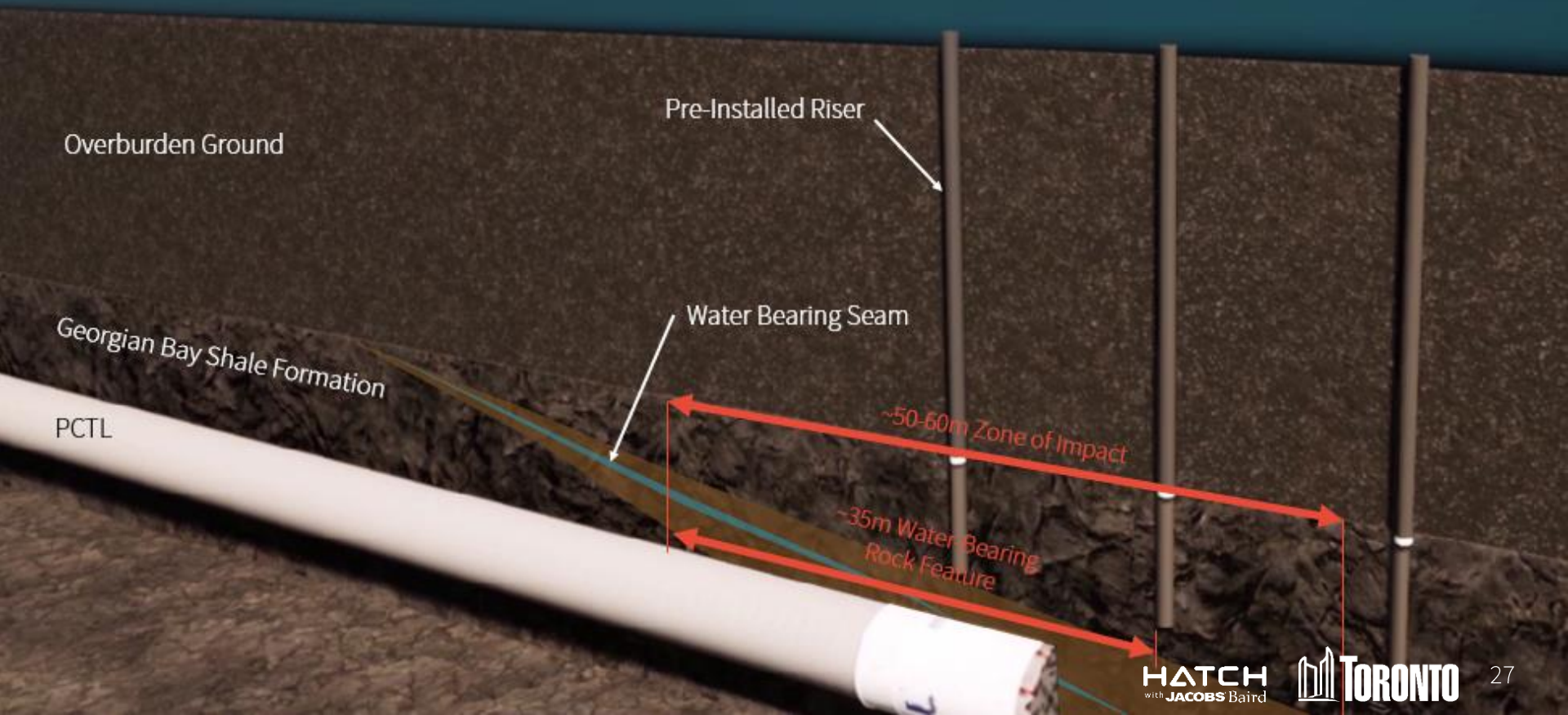
Water Bearing Seam

Georgian Bay Shale Formation

PCTL

~50-60m Zone of Impact

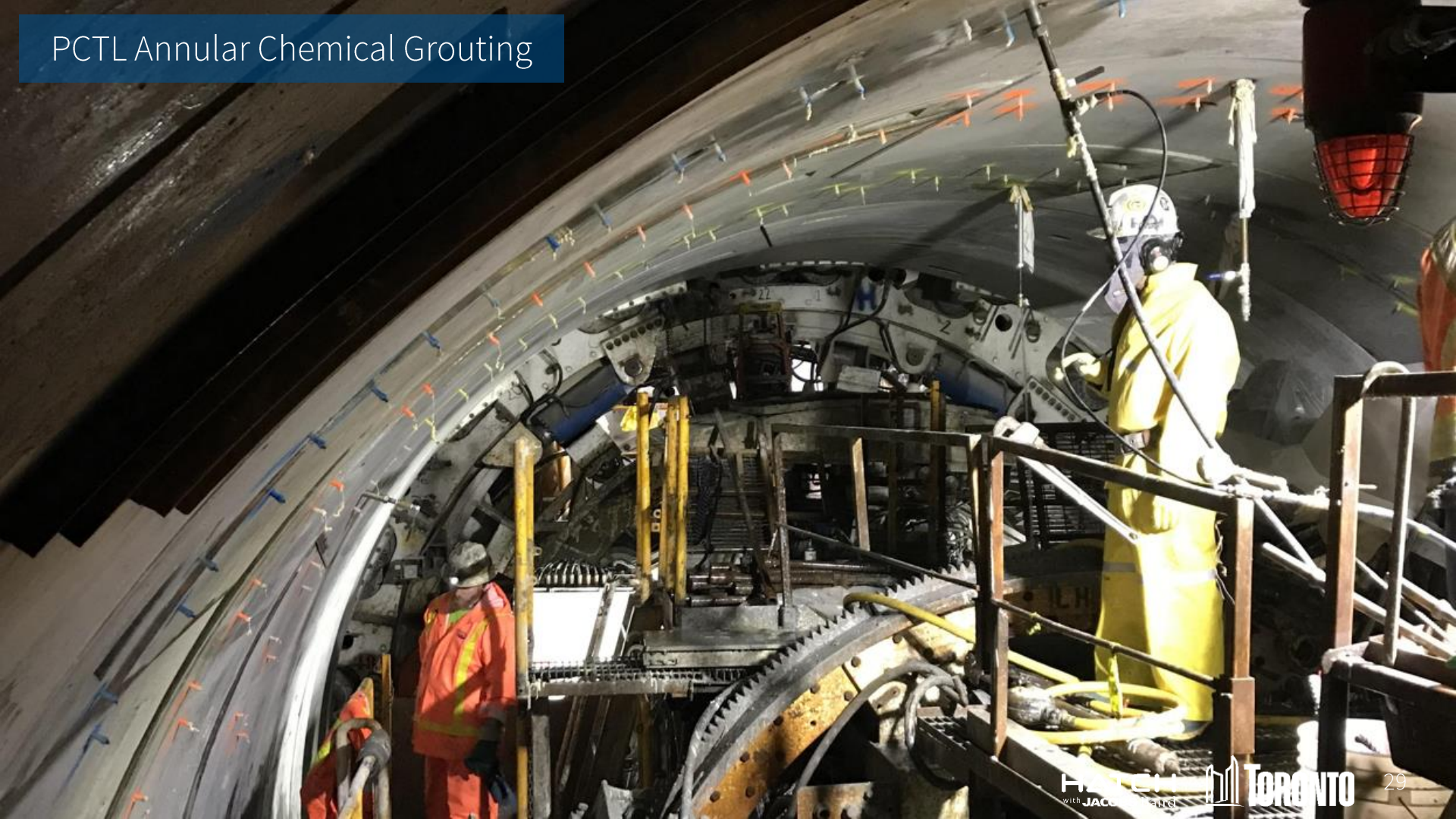
~35m Water Bearing Rock Feature



# PCTL Support & Annular Grouting



# PCTL Annular Chemical Grouting



## Tunnelling & Water Inflows, Again



# PCTL Support & Chemical Grouting



# TBM Tunnelling Completion







## TBM Decommissioning

# TBM Abandonment



# Tunnel Bulkhead



# Tunnel Riser Connections



# Bottom of Riser Plug & Draining



## Riser Pipe Draining to Tunnel



# Disinfection Effluent Conduits

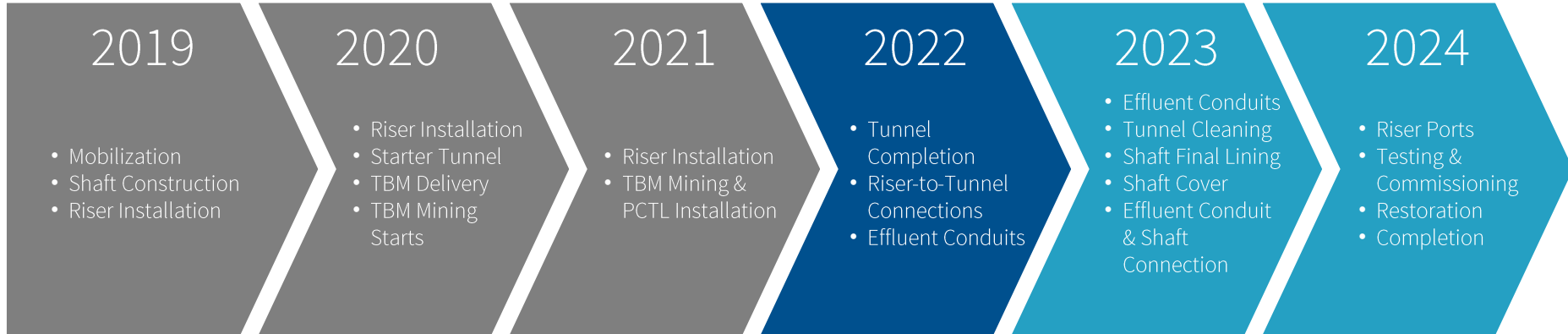


# Outfall Effluent Conduits Connection





# Overall Schedule



+ Thank You.

SUNDAYS, 8 ET/PT

**IMPOSSIBLE S1E6: BIG CITY TUNNEL BORING  
REPAIRS**

**HATCH**  
with **JACOBS** Baird

**TORONTO**